

# Production Equipment and Facilities

## General Information

- Locations in Coon Rapids and Spring Lake Park
- 100,000 square feet total of production area; heated & air-conditioned
- 350,000 cubic feet of warehouse space
- Loading docks with power lifts
- Compressed air throughout building
- Ability to set up quickly
- Secure, separate packaging areas



## Equipment

- Document scanning equipment
- Conflex (h: .125" - 10"; w: 1" - 22"; l: 2" - infinity) & tunnels (maximum size: 22"w x 12"h)
- A-27 Shanklin high-speed L-bar sealer (maximum size: 21"w x 8"h x 33"l)
- 20" x 20" L-bar sealers
- 30" x 40" L-bar sealer with 28" wide tunnel
- 32" x 96" L-bar and tunnel
- Heat tunnels
- Six-station blister machine (maximum size: 18" x 14") (2 systems)
- 2 continuous-feed band sealers
- 12" bag sealers
- 16" foot pedal-operated sealers
- 16" bag sealers
- COMPAC 7000 Bag-Closing System (stitcher and conveyor belt)
- Electric staplers – saddle stitching capability, 3/8" maximum depth
- 3M linerless tape application system, model T-646W
- Nordson ProBlue 7 auto hot glue systems
- Slautter back dual glue pots (3 systems)
- Branson Sonic welder
- Material handling and conveying equipment
- Auto-Crimper
- Citronix Imprinter
- Strip taping machine

## Assembly and Packaging

- Bag sealing
- Blister packing
- Counting/Sorting
- Crimping
- Folding
- Hand taping
- High-speed shrink wrapping
- Hot and cold glue capabilities
- Imprinting (lot codes, etc.)
- Inserting
- Inspecting
- Kit packaging
- Labeling
- Manual collating
- POP displays
- Small part assembly
- Sonic welding
- Strapping
- Strip taping
- Weighing / weigh counting

## Shipping

- 1st Class/Priority Mail preparation
- Metered mail
- Automatic bander for plastic strapping
- UPS/FedEx / Ground and Air
- Freight (over-the-road, local)
- Corrugate bailer equipment

More than 40 years  
experience providing  
solutions in assembly  
and packaging

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